

0641



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

RBT18700A-1
Job Sheet 184393

JCS
1-9DAS
21
9-88

0/5

Part No: RBT18700A-1

Job Qty: 8 ea

Part Name: C47 Adapter



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/9/18

Job Tracking No:

Due Date: 10/15/18

Created By: Logan David

Type: SOLD

Description:

Note: DWG RBT18700A Rev A IPP Rev A 18.02.20 New issue DP Verify DD/IPP Rev. B 18.08.17 new DWG DP Verify DD

Ship Via:

Bill of Materials**Job Routing**

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	8 Ea		10/15/18	0.00	0.00	Start Up Machining-3		21/18/10/24
100	Bandsaw	8 pcs		10/15/18	0.00	0.80	Bandsaw1		21/18/10/24
110	Mori Seiki	8 pcs		10/15/18	0.00	4.00	MORI NV5000-1		21/18/10/24
140	QC	8 pcs		10/15/18	0.00	0.00	QC2 Machining-4		21/18/10/24
150	QC	8 pcs		10/15/18	0.00	0.00	QC8 Machining-4		21/18/10/24
180	Outsource	8 pcs		10/15/18	0.00	0.00	Outsource4		21/18/10/24
190	Packaging	8 pcs		10/15/18	0.00	0.00	Packaging2		21/18/10/24
200	QC	8 pcs		10/15/18	0.00	0.00	QC6		21/18/10/24
210	Packaging	8 pcs		10/15/18	0.00	0.00	Packaging3-1		21/18/10/24
220	QC21-SA	8 Ea		10/15/18	0.00	0.00	QC21		21/18/10/24

Part Op 100 - Cut blanks to 3.200"

Descriptions: 110 - 1-Machine as per folio EC310 FOLIO REV: _____ DWG REV: _____ 2-Debur
180 - Issue P/O to GROUPE ALTECH; PO 041458 -ANODIZE COLOR RED, PER IAW MIL-A-8625 TYPE-2
CLASS-2, Water sealant -Material type; 6061 -Certificate of Conformity is required

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6B1.000X3.000	6061T6 Bar 1.000 X 3.000	2.1360 ft (.267 ea)	90-Start up Operation	S052133

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M6061T6B1.000X3.000	2	10	0

Part Specifications

Specifications could not be found.

Plex 10/9/18 9:33 AM dart.logan.david



Container No: S121336



Part: RBT18700A-1

Job No: 184393

Serial No/Batch: S121336

Revision: A

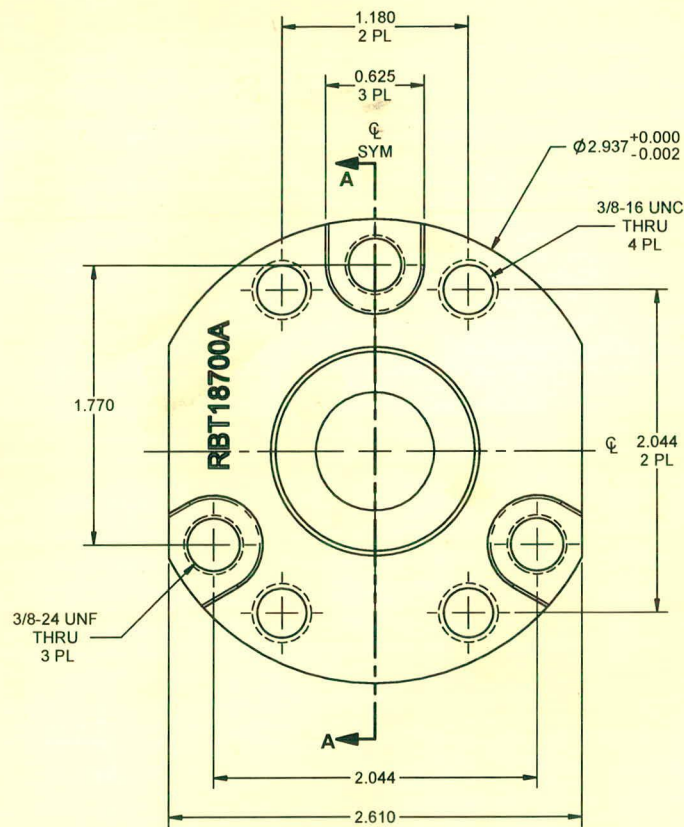
Inspector:

Exp Date:

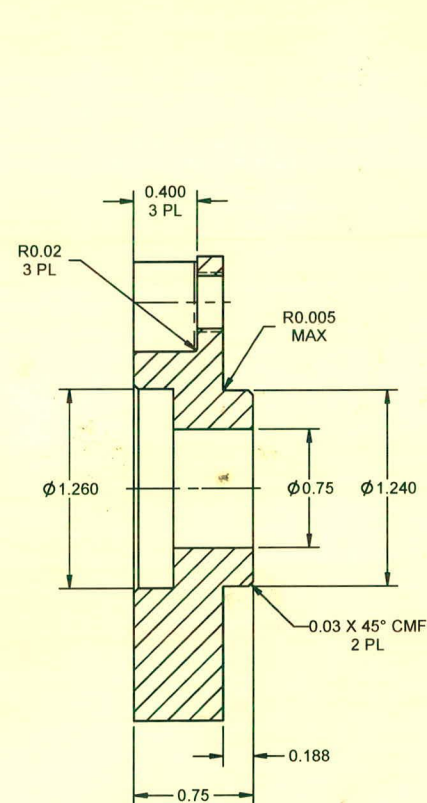
Instructions:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

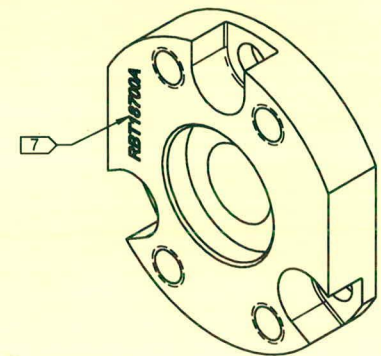
Date: 10/25/18



RBT18700A-1 C47 ADAPTER



SECTION A-A



NOTES:

- 1) MATERIAL: 6061-T6 / 7075-T6
- 2) HEAT TREAT: N/A
- 3) FINISH: ANODIZE RED PER MIL-A-8625 TYPE 2 CLASS 2
- 4) TOLERANCES: X.X = +/- 0.1" / +/- 1"

X.XX = +/- 0.01" / +/- 0.5"
 X.XXX = +/- 0.005" / +/- 0.1"
 X.XXXX = +/- 0.0005" / +/- 0.05"

PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/- 0.005"

5) UNITS: INCHES UNLESS OTHERWISE NOTED

6) BREAK SHARP EDGES: 0.005" TO 0.010"

7) IDENTIFICATION: MACHINE ENGRAVE OR DOT MARK T/N APPROXIMATELY AS SHOWN

DESIGN	VM	DART AEROSPACE LTD	
DRAWN	VM	HAWKESBURY, ONTARIO, CANADA	
CHECKED	VM	TOOL PART #	REV. A
MFG. APPR.	DP	RBT18700A	SHEET 2 OF 3
APPROVED	<i>M. Lee</i>	TITLE	SCALE
DATE 8/17/2018		ENGINE STAND C47 ADAPTER (2 PER SET)	NTS
COPYRIGHT © 2018 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.			

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE
Work Order update only ☐

QA Closed: _____ Date: _____

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date : _____	Step #: _____	QTY Effective : _____		MRB (QSI042) Approval	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor Approval Verification	
				QC / QA Coordinator Approval	
Root Cause Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐ No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐		FAULT CATEGORY Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐ Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Misabeled ☐ Fit/Function ☐ Misaligned/off center ☐ Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐			
OTHER : _____					



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **PO041458**

Supplier: ATG001-VC
A.T.G. Industries Inc
731 INDUSTRIELLE ROAD
ROCKLAND
ON
K4K 1T2 Canada
Phone: 613-446-4544
Fax: 613-446-4556

Attention: Lalande, Marc-Andre

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: PO041458
PO Date: 10/25/18
Due Date: 10/31/18
Purchase Order
Revision:
Revision Date:
Ship-To Contact: Tsimiklis, ChrisoulaPhone:

Via: Ground
Pynt Terms: Net 30
Freight Terms:
Special Comments:

Items											
Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	184393	RBT18700A-1	C47 Adapter -Issue P/O to ATG; PO -ANODIZE COLOR RED, PER IAW MIL-A-8625 TYPE- 2 CLASS-2, Water sealant -Material type; 6061 -Certificate of Conformity is required	Firmed	-	10/31/18	9 pcs	0 pcs	9 pcs	\$5.05/pcs	\$45.45
Line Item Note **Rush need ASAP** Please advise fastest ETA											
2	184787	D5351-1	T-Bolt Spacer : Various STC's ANODIZE BLACK AS PER DWG D5351 NOTE 2 ISSUE P.O: POSSIBLE SUPPLIER :ATG	Firmed	-	10/31/18	50 pcs	0 pcs	50 pcs	\$5.05/pcs	\$252.50



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **PO041458**

Items

Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
3	181916-B-A	644.4110	Aft Bracket, Large 1-ISSUE P/O TO ATG: _____ 2- Hard Anodize IAW Mil-A-8625 Type 3 Class 2, Color Black. 3-Pretreat PR-148 Adhesion Promoter. 4-Prime with Desoto 515X349 IAW BMS 10-79 Type 3 Class A Grade A. AS PER DWG. 644.4100 "NOTE 4" Certification of Conformity is required	Firmed	-	10/31/18	1 pcs	0 pcs	1 pcs	\$9.55/pcs	\$9.55

Grand Total: \$307.50

Order Notes

Procurement Quality Clauses
A005 right of entry
A012 chemical and physical test report
A016 personnel qualification
A017 raw material identification (as applicable)

A022 Apical Processing
A024 process certifications
A026 certification of material conformance

A041 quality management system
A042 dart notification by supplier
A043 retention of quality documents

A048 counterfeit parts avoidance, detection, mitigation and d

A049 supplier awareness

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Claus
www.dartaerospace.com for further explanation.

Linda has

181916-B-A w/o

working on it

visit

lis.chrisoula



A.T.G. Industries Inc.
731 Industrielle Street
Rockland, ON K4K 1T2
Canada

Ph: (613) 446-4544

Fax: (613) 446-4556

Pack List

Number: 916370

Date: 30-Oct-18

To

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ship To

Chrisoula Tsimiklis
Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ph: 613 632-9577

Fax: 613 632-1053

Terms		Ship Via	
		ATG Delivery	
Quantity	Description		
	Please reference this document's Pack List number on all correspondences regarding this shipment. If you have any questions, please contact us.		
✓ 9 each	Part: RBT18700A-1 ✓ C47 Adapter Anodize per MIL-A-8625F, Type II, Class 2, Red, Water Sealant, .0004-.0010" (4 - 1 mils). Job: 23972	Rev: A PO: PO041458 ✓	Line: 1
✓ 50 ea	Part: D5351-1 ✓ T-Bolt Spacer Black Anodize per MIL-A-8625F, Type II, Class 2 Job: 23973	Rev: A PO: PO041458 ✓	Line: 2
CERTIFICATE OF CONFORMANCE A.T.G Industries Inc. certifies that all items in this shipment conform to the requirements. Date: <u>30/10/2018</u> Certified Signature: <u>[Signature]</u> Receiver Signature: _____ A.T.G Industries Inc. is AS9100 Registered and Nadcap Chemical Processing Accredited. Note: This Packing Slip may contain parts that have been PLATED. Items that are plated may be subject to natural tarnishing and it is suggested that they be inspected within 24 hours of receipt. Made in Canada.			

DAS
38
9-89

